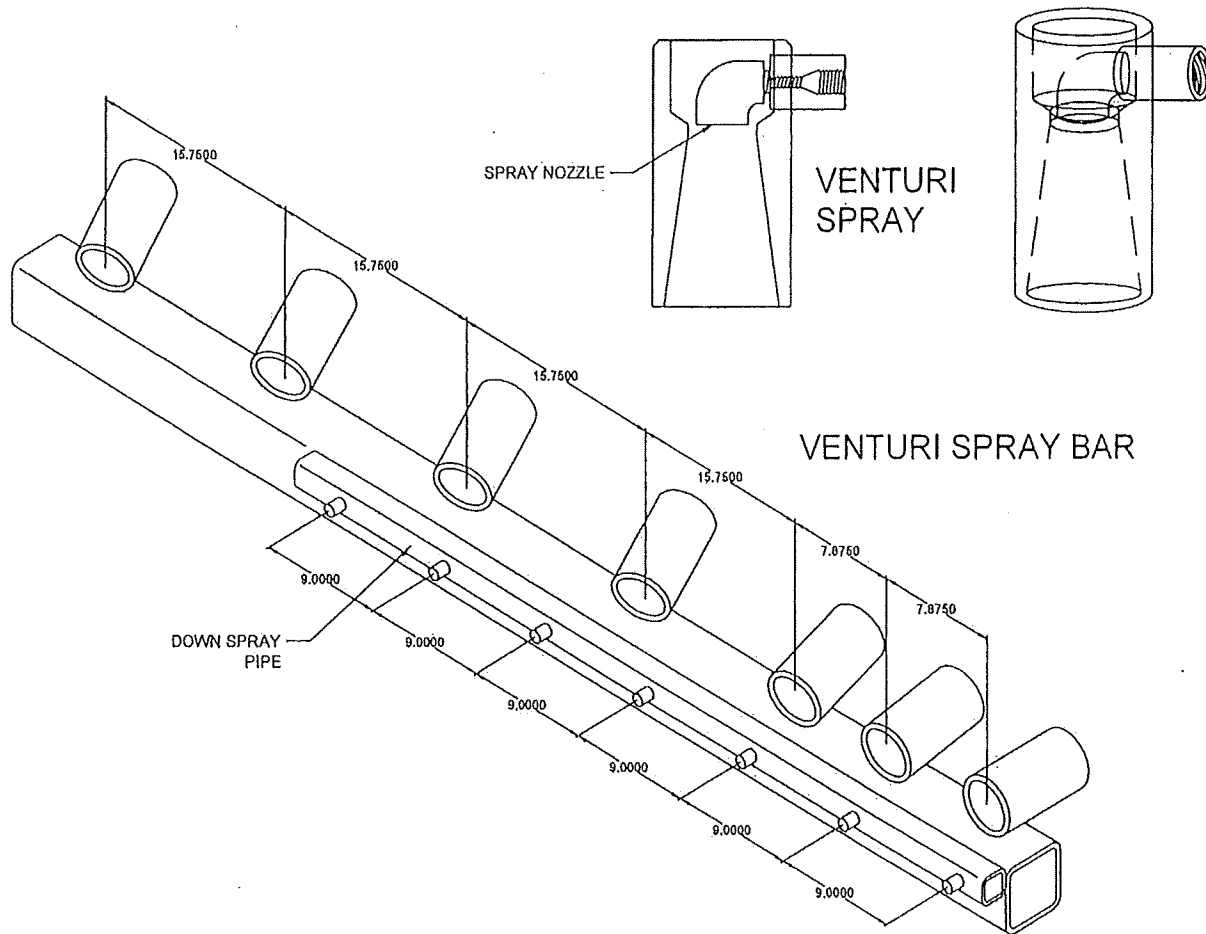


7.4 - M.M.U. 00 -0: Alternate Longwall Shearer - Headgate Spray Arm



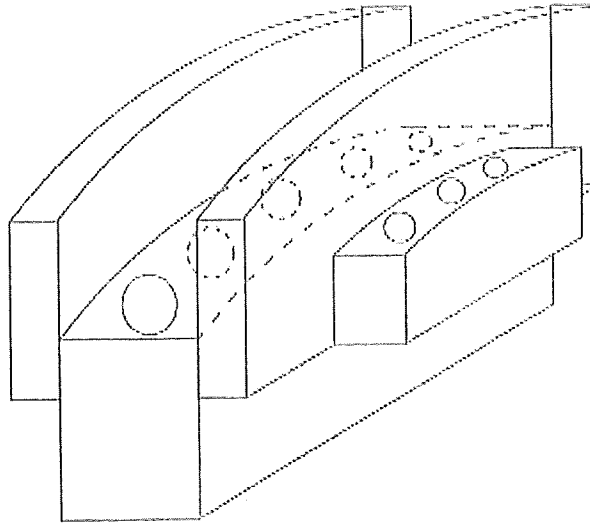
Type of Water Sprays (or equivalent) and quantity of water at pressure specified:

<u>Location</u>	<u>Spray Type</u>	<u>Pressure</u>	<u>Flow</u>	<u>Minimum Operating</u>
Top	SS GG3009 Fulljet	80 psi	1.3 gpm	5 out of 7 sprays
Top	SS HH 6.5	80 psi	1.7 gpm	
Top	SS HH 9.5	80 psi	2.6 gpm	
Down	SS K 5 Floodjet	N/A	N/A	No more than 2 sprays out in a row
	K7.5 Floodjet	N/A	N/A	No more than 2 sprays out in a row

Operating water quantity: 80 gpm

NOTE : **10 HG and 10 TG Ranging arm sprays will be removed while operating this spray arm.
 **Belt or neoprene rubber will be provided to cover down sprays only (spray support arm down).
 **Alternate Spray Arm can be used on 00 -0 M.M.U. and 0G -0 M.M.U.

7.5 - M.M.U. 0C -0: Spray Located at the End of Headgate Spray Bar



<u>Spray Type</u>	<u>Type of Water Sprays (or equivalent)</u>	<u>Minimum Operating</u>
Spraying Systems	GG3009	Minimum of 3 operating sprays
Spraying Systems	HH9.5	**Every other spray must operate
Spraying Systems	HH 5	
Spraying Systems	HH6.5	
Spraying Systems	BD3	*** 2 of 3 sprays must operate in the
Spraying Systems	BD5	side 3 spray block.

**Minimum operating pressure shall not be less than 100psi.

5 Port End Spray: Operated with the 7 Port Spray Arm only

**Minimum operating pressure shall not be less than 100psi.

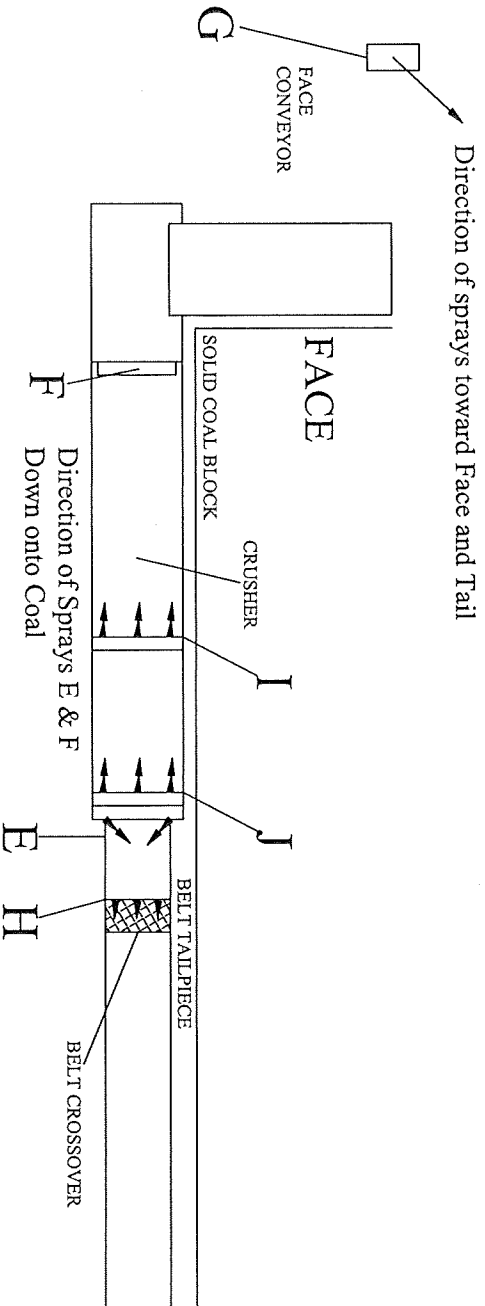
Mine

Water Spray Information

MSHA ID: 46-

State ID: _____

MMU No.: _____



E. Sprays on Stageloader Dump Area

- 1 spray block (4 sprays)
80 psi, Venturi Type #2 Sprays (1.9 GPM)
Conflow or equivalent

G. Sprays on Shield (One Shield Located Between

- #3-#10)
1 spray block (6 sprays) 3/32" Cone Spray (.89 GPM)
50 psi, Conflow or equivalent

I. Sprays on Top of Stageloader

- 1 spray block (5 sprays) Atomizing Sprays
A minimum of 4 sprays operating during mining
60 psi, Providing Mist to Suppress Dust

F. Misting Sprays on Crusher

- 1 spray block (5 sprays)
3/8" BD #3 Whirljet Sprays (.82 GPM)
75 psi, Spraying Systems Co. or equivalent

H. Sprays spraying onto section belt.

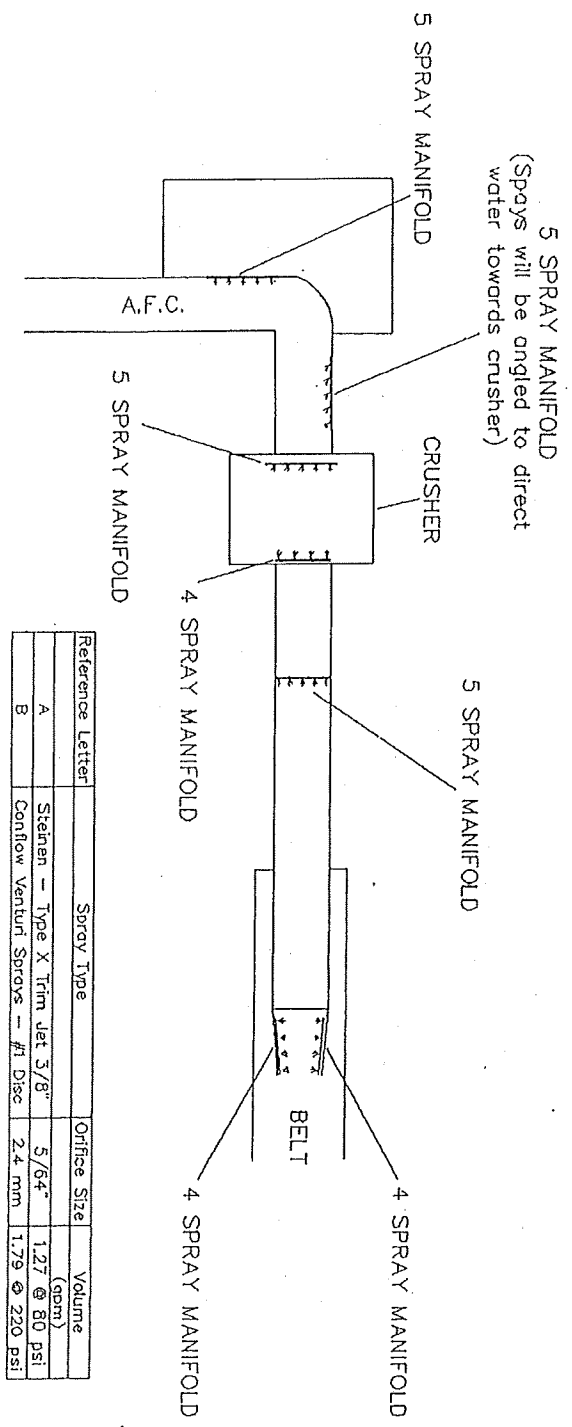
- 1 spray block (4 sprays) Atomizing Sprays
A minimum of 3 sprays operating during mining
60 psi, Providing Mist to Suppress Dust

J. Sprays on Top of Stageloader

- 1 spray block (4 sprays) Atomizing Sprays
A minimum of 3 sprays operating during mining
60 psi, Providing Mist to Suppress Dust

Water or other substances may be used to allay dust on roadways when necessary. Note: Direction of Sprays Depicted on Schematic

STAGELoader/CRUSHER DUST CONTROL SYSTEM



*Total Number of Sprays: 32

*Minimum Operating Water Spray Pressure: 80 psi at spray unless otherwise indicated.

*All sprays are Type A (as shown in the table above) unless otherwise indicated.

*No more than 1 spray out per manifold unless otherwise indicated.

NO SCALE

610 1912/* VENTURI

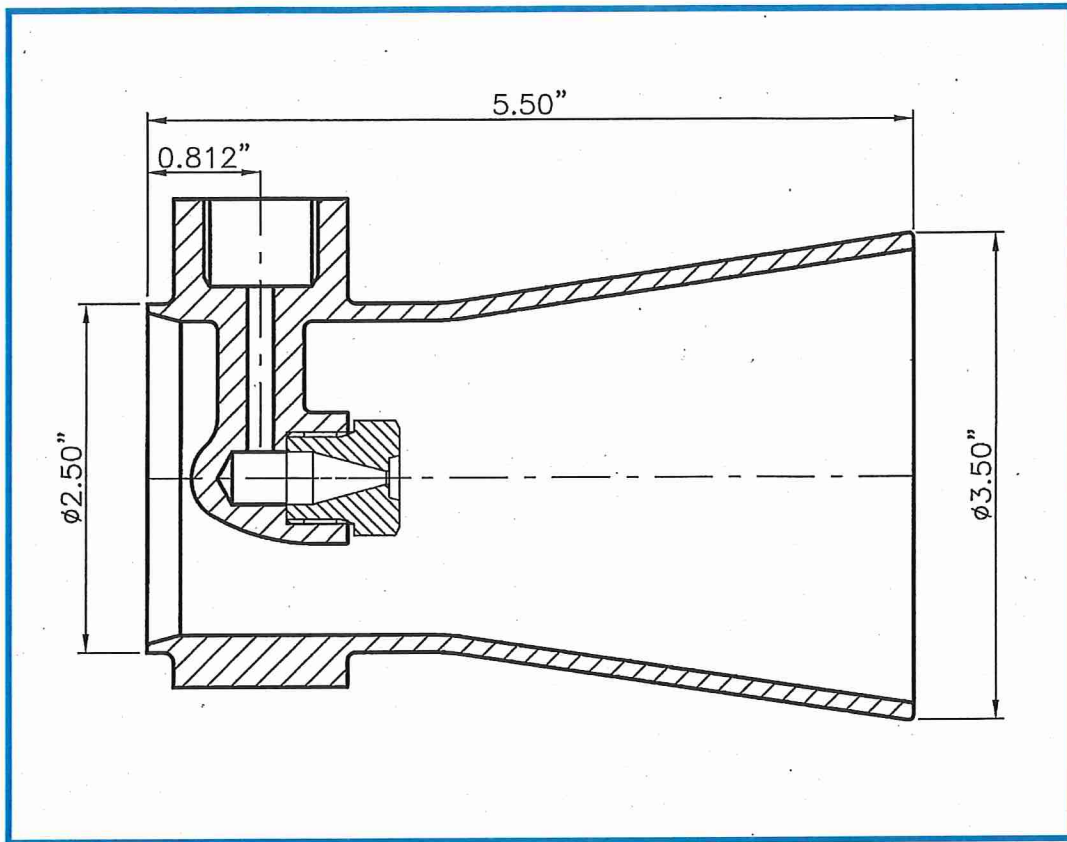
CONFLOW 

CONE VENTURI PROVIDES MAXIMUM AIR MOVEMENT FOR IMPROVED VENTILATION AND DUST SUPPRESSION

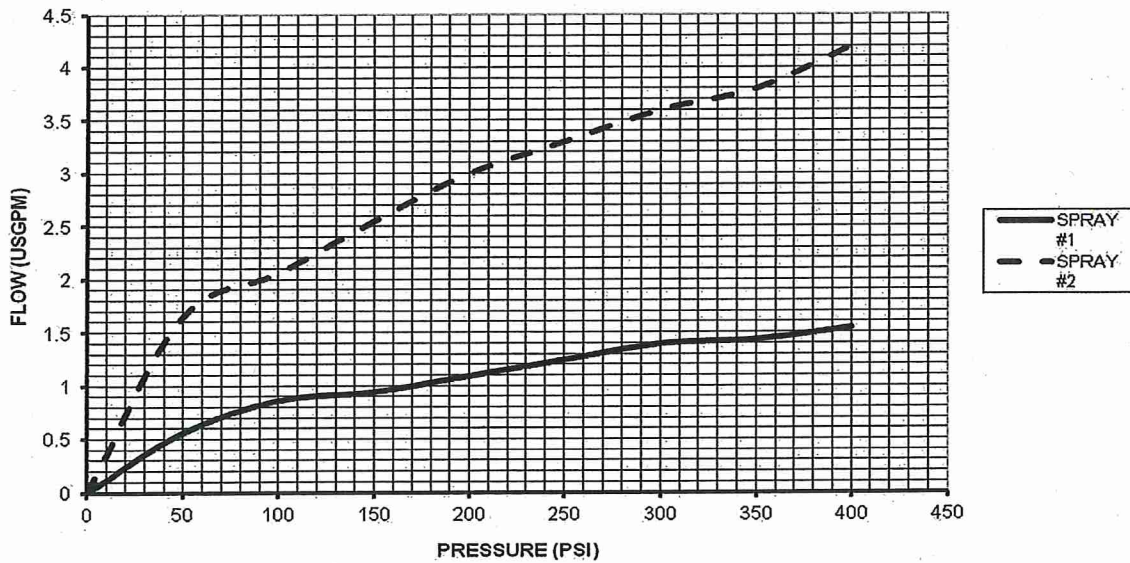


Designed to provide air movement and dust suppression on cutting machines, conveyor belts or chutes.

- *Design provides for maximum air movement and maximum throw using principle of venturi.*
- *Maximum working pressure of 1,500 p.s.i.*
- *Incorporates brass spray with options on orifice size to suit conditions.*
- *1/2" NPT port .*
- *Cast bronze body for corrosion protection.*
- *Suitable for use on cutting machines as part of ventilation system and dust suppression.*
- *Effective dust control system for use on belt transfer points, run of conveyor or feeder breakers.*

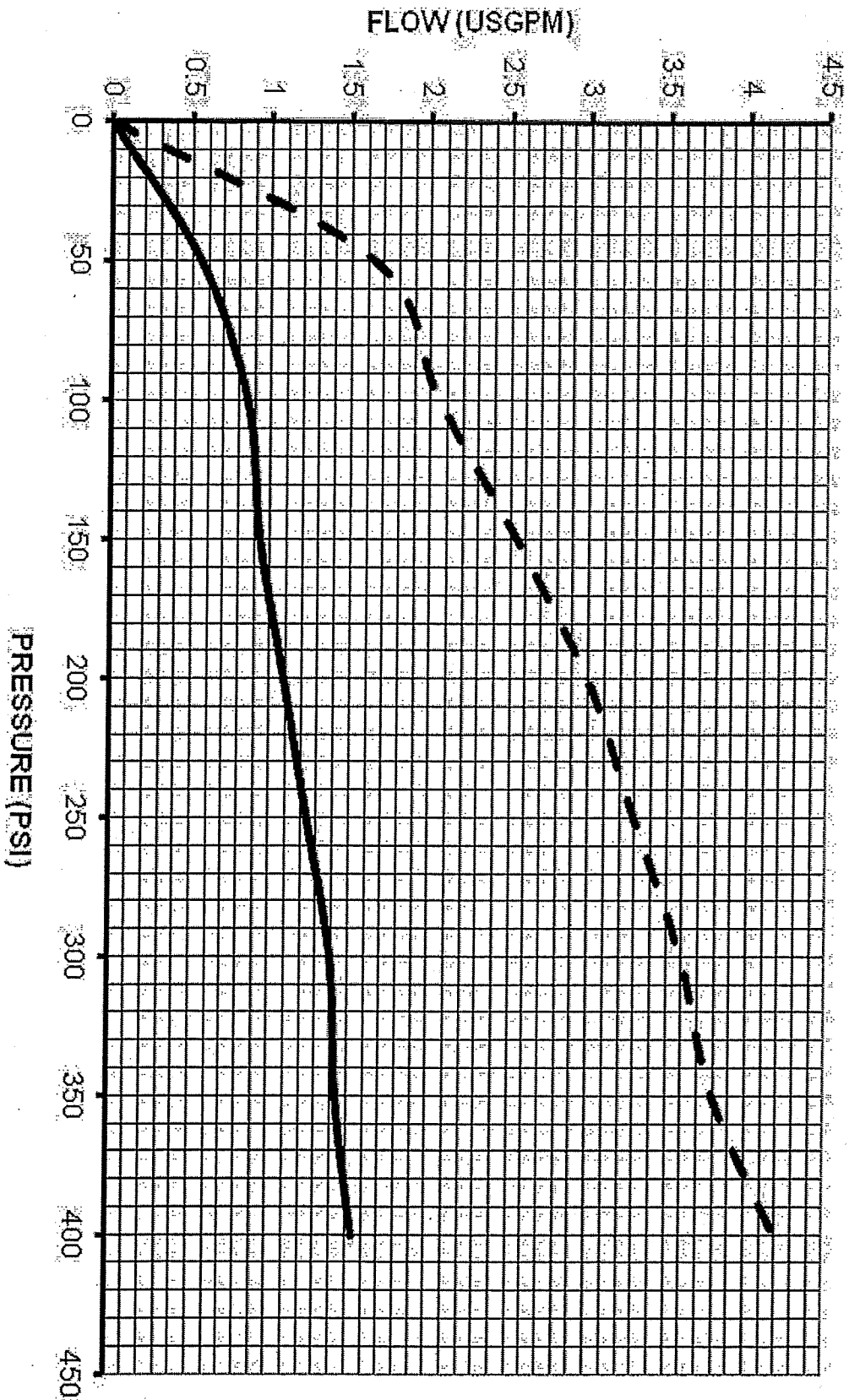


**CODE 1912 VENTURI SPRAYS
CONFLOW PART # 610 1912 ****



**FOR ADDITIONAL TECHNICAL INFORMATION OR ORDERING , PLEASE CONTACT
CONFLOW INC. - PHONE (724) 746-0200 - FAX (724) 746-0940
E-MAIL — sales@conflowusa.com**

CODE 1912 VENTURI SPRAYS
CONFLOW/PART # 610 1912 **

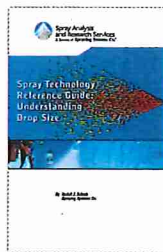


— SPRAY #1
- - - SPRAY #2

Other Helpful Resources

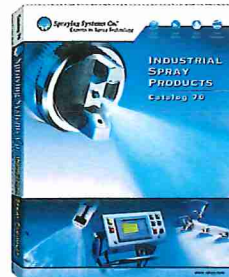
Spray Technology Reference Guide: Understanding Drop Size Bulletin 459C

36-page educational guide takes an in-depth look at atomization, drop size measurement techniques, analyzers, data collection and analysis and more.



Industrial Spray Products Catalog 70

Full-line catalog including spray nozzles and accessories, technical data and problem solving ideas.



Optimizing Your Spray System Technical Manual 410

52-page handbook explains how to evaluate your spray system, uncover and solve costly problems, improve quality, reduce maintenance time and more.



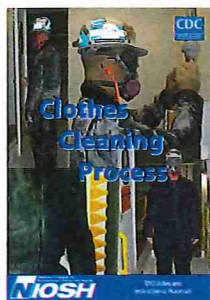
Change the Way You Spray to Minimize Clogging White Paper 100

A wide range of solutions to costly clogging problems are addressed in this technical article.



Technical Resources

Clothes Cleaning Process, DVD and Instructional Materials, National Institute for Occupational Safety and Health (NIOSH)



Available for download:

<http://www.cdc.gov/niosh/mining/products/product21.htm>



Spraying Systems Co.
Experts in Spray Technology

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