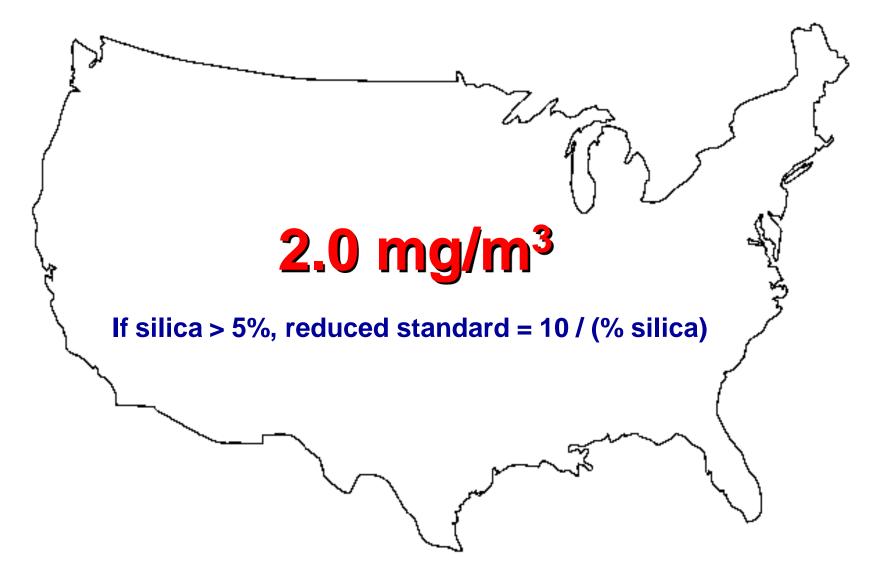
## Sampling to Quantify Respirable Dust Generation

- Current respirable dust standards and sampling requirements established in 1969
- Dust sampling instruments approved for use in underground coal mines
- Sampling methods to quantify dust sources





## **Respirable dust standard for coal mining**







#### **Gravimetric dust sampler**

- Provides time-weighted-average respirable dust concentration
- Dorr-Oliver cyclone separates respirable and oversize dust
- Pump operated at 2.0 liters per minute in coal mines







#### Sampling with gravimetric sampler

- Filter is pre- and post-weighed to determine mass gain and is used to calculate an <u>average</u> dust concentration over sampling period
- Filter processed using MSHA P7 infrared analytical technique for silica content
- Sufficient mass must be collected to have confidence in measurement
- NIOSH typically uses multiple gravimetric samplers and averages data







## Personal DataRAM (pDR)

- Uses light scattering as measurement technology
- Instantaneous readings correlated with time and stored in internal memory
- Relative concentrations impacted by:
  - size distribution of dust
  - composition of dust
  - water mist in air
- PRL adjusts readings with ratio obtained from adjacent gravimetric samplers







## pDR field calibration

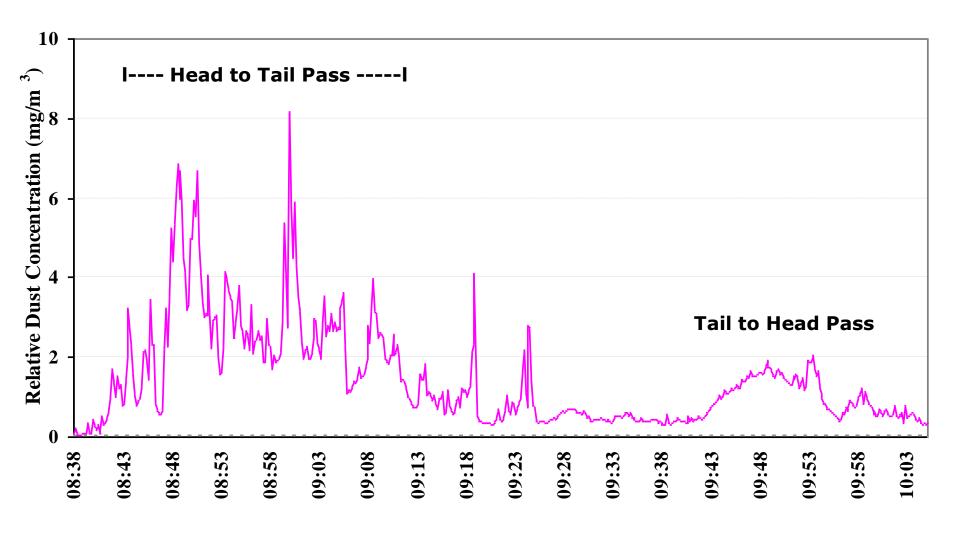
- Divide average gravimetric concentration by average pDR concentration for same sampling period
- Multiply all individual pDR readings by ratio
- Example: gravimetric average = 1.4 mg/m<sup>3</sup> pDR average = 1.1 mg/m<sup>3</sup> grav/pDR ratio = 1.4/1.1 = 1.27 pDR concentrations \* 1.27 = adjusted pDR concentrations







#### **pDR provides time record of dust levels**





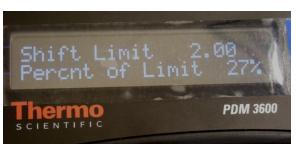


## Personal Dust Monitor (PDM)

- Real-time measurement of respirable dust
- Combines dust sampler and cap lamp into one unit
- Sample inlet is mounted on cap lamp
- Utilizes mass-based measurement to quantify dust concentration (TEOM)
- Dust measurements are displayed on screen and stored internally for later analysis







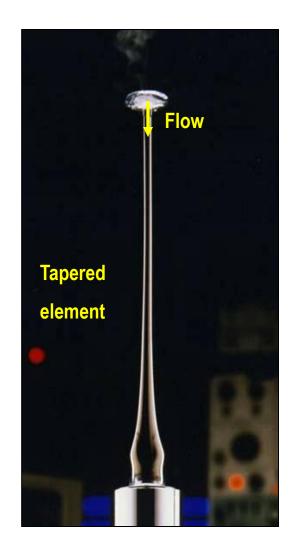






## **Principle of operation**

- Exchangeable filter cartridge mounted on the end of the tapered element collects particles as sample stream flows through hollow tube
- Tapered element oscillates at its harmonic frequency -- like a tuning fork
- Frequency changes in *direct* relation to the mass collected on the filter
- Measurement principle does *not* respond to other particle characteristics such as size distribution or composition (heated circuit removes moisture)







## **PDM status:**

- Meets NIOSH sampling accuracy requirements (NIOSH RI 9669)
- Equivalency to CMPDSU (gravimetric sampler) published in peer-review journal
- MSHA IS approval granted for use in underground coal mines
- CFR 30, Part 74 modified rule is nearly finalized
- Thermo Scientific began delivery of commercial units in July 2009
- Two ongoing NIOSH research efforts (software and silica)



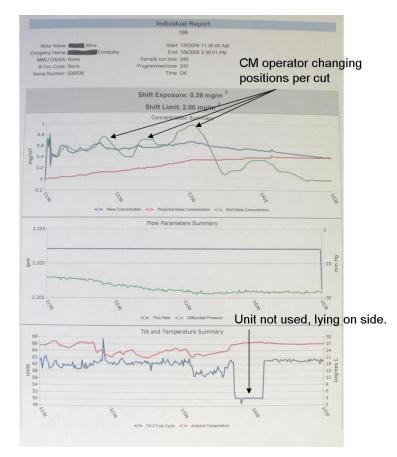




## **PDM analytical software**

- Compile output from PDM samplers
- Provide user-selected summaries for multiple samplers (foreman, mine superintendent, etc.) or engineering evaluations
- Provide graphing capabilities

-		B	C	D	E	F	G	н	1	J	K	L	M	N	Ö	P	
4	# Start Time: 07			2000		100000								0.000			
2	# End Time: 16:00:01 07/30/2008																
3	# Wearer ID: 1012																
4	# Mine ID Numb																
5		# Contractor Code:															
6	# Mine Name: Acme																
7	# Company Name: Coal LLC																
8	# Sample Type:																
9	# MMU DA/SA:																
0	# Occ Code: 012																
1	# Part 30 Miner Sampled:																
12	# Certified Perso	on:															
13	#																
4	Time	SERIAL NI	AIR HEAT	TE HEATE	FLOW BA	MASS K0	MASS F0										
5	7/30/2008 7:00	105	43	46	2.2	13846	288.3122								1		
6	7/30/2008 16:00	105	43	46	2.2	13846	288.3122										
7																	
3	Time	STATUS C	AIR HEAT	TE HEATE	AMBIENT	DIFFEREN	FLOW BAT	AMBIENT	RHPERCI	MASS0 TO	MASS0 CO	MASS0 CL	PROJECT	MASSITC	MASSICO	TILT Z DUT	ry c
3	7/30/2008 7:00		43.07023	46.02931		-45.94659	2.199938	25.3373	38.57457	0		1,709396	0	0	1.957668	63.33989	
0	7/30/2008 7:01		43.07023	46.02931		-46.11029	2.199938	25.3373	38.57457	0	1855445	138272	0	0	1.655445	65.09545	
	7/30/2008 7:02		43.07023	46.02931	742.2017	-46.11029	2,199938	25.3373	38.57457	0	1.655445	1.38272	0	0	1.655445	65.09545	
2	7/30/2008 7:03		43.07023	46.02931			2.199938	25.3373	38.57457	0.011283	2.035846	1,736231	0	0.011283	2.035846	62.31209	
3	7/30/2008 7:04	10	43.07023	46.02931		-46.55847	2.199938	25.20537	38.57457	0.011283	2.035846	1.864717	0.01364	0.011283	1.995851	63.33088	
5	7/30/2008 7:05		43.07023	46.02931		-46.64362	2.199938	25.20537	38.57457	0.011283	1.961956	1.711413	0.01364	0.011283	1.961956	63.33088	
5	7/30/2008 7:06		43.07023	46.02931		-47.28967	2.199938	25.36383	38.57457	0.022856	1.869375	1.747324	0.01364	0.022856	1.869375	63.33088	
1	7/30/2008 7:07		43.07023	46.02931	742.2017		2.199938	25.36383	37.37975	0.022856	1.869375	1.68516	0.01364	0.022856	1.823317	63.33088	
2	7/30/2008 7:08		43.07023	46.02931	742.2017		2.199938	25.36383	35.98792	0.022856	1.733021	1.650241	0.024295	0.022856	1.733021	62.01268	
2	7/30/2008 7:09		43.07023	46.02931	742.2017	-48.039	2.199938	25.25729	35.98792	0.033648	1.733021	1.709777	0.024295	0.022666	1.733021	63.4618	
	7/30/2008 7:10		43.07023	46.02931	742.2017	-48.21472	2.199938	25.25729	37.26128	0.033648	1.733021	1.709777	0.024295	0.033648	1745422	63.4618	
10	7/30/2008 7:11		43.07023	46.02931		-48.58722	2.199938	25.42719	37.26128	0.033648	1.733021	1.75812	0.024233	0.033648	1.757867	59.28986	
	7/30/2008 7:12		43.07023	46.02931		-48.85986	2.199938	25.58787	37.26128	0.050044	1.806922	1.906455	0.035651	0.053646			
	7/30/2008 7:13		43.07023	46.02931	742.2017		2.199938	25.70879	37.26128	0.050044	1.867115	1.906455	0.035651	0.050044	1.806922	63.10898	
	7/30/2008 7:14		43.07023	46.02931		-49.92926	2.199938	25.70879	37.26128	0.050044	1.867115					63.10898	
+	7/30/2008 7:15		43.07023	46.02931	742.2017	-49.55591	2.199938	25.70879	37.26128	0.062221	1.928447	1.957527	0.050569	0.050044	1.902353	63.10898	
+			43.07023	46.02931		-50.43732	2.199938	25.70879	37.26128	0.062221				0.062221	1.928447	63.10898	
+	7/30/2008 7:16										1.928447	1.924207	0.050569	0.062221		63.10898	
1	7/30/2008 7:17		43.07023	46.02931		-49,99609	2.199938	25.70879	37.26128	0.062221	1.928447	1.924207	0.050569	0.062221		63.1089	
1	7/30/2008 7:18	-	43.07023	46.02931	742.2017	-50.612	2.199938	25.70879	38.5776	0.076476	1.928447	1.935487	0.064337	0.076476			
1	7/30/2008 7:19		43.07023	46.02931	742.2017	-50.65167	2.199938	25.54123	38.5776	0.076476	1.928447	1.89249	0.064337	0.076476			
	7/30/2008 7:20		43.07023	46.02931	742.2017	-51.01233	2.199938	25.54123	37.19453	0.076476	1.928447	1.92818	0.064337				
	7/30/2008 7:21		43.07023	46.02931	742.2017	-51.59625	2.199938	25.54123	37.19453	0.087974	1.928447	1.9091					8
	7/30/2008 7:22		43.07023	46.02931	742.2017	-51.71686	2.199938	25.54123	37.19453	0.087974	1.928447	1.9091		0.087974	2.057286	62.4575	8
	7/30/2008 7:23		43.07023	46.02931	742.2017	-52.20038	2,199938	25.54123	37.19453	0.087974	1.928447	1.849045	0.077344	0.087974	2.004	62.4575	18
	7/30/2008 7:24		43.07023	46.02931	742.2017	-52.08337	2,199938	25.64989	36.06315	0.087974	1.928447	1.80204	0.077344	0.087974	1.920923	63.5331	12
	7/30/2008 7:25		43.07023	46.02931	742.2017	-52.33838	2.199938	25.53248	36.06315	0.099899	1.928447	1.820008	0.077344	0.099898	1.82648		
	7/30/2008 7:26		43.07023	46.02931		-52.22467	2.199938	25.53248	36.06315	0.099899		1.779111	0.077344	0.09989			
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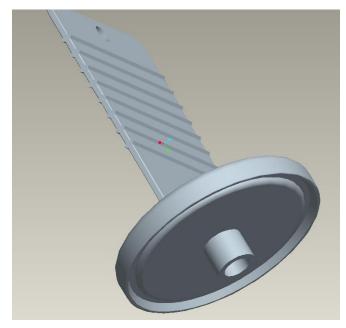






## PDM filter capsule for maintaining sample integrity for quartz analysis

- Place capsule over PDM filter when TEOM unit removed from PDM
- Use capsule as filter removal tool and to secure dust
- Send to lab, remove finger tab, ash capsule
- Plan to conduct mine surveys to complete side-by-side testing with current silica analysis method

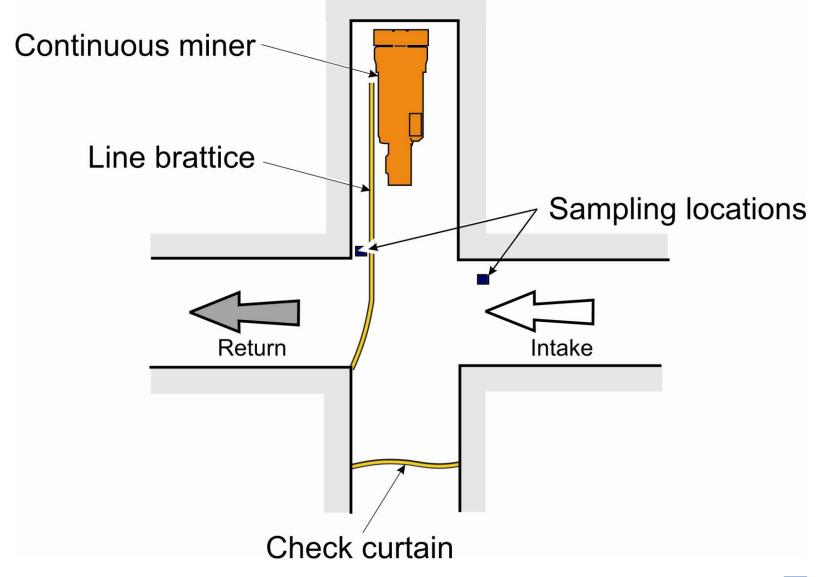








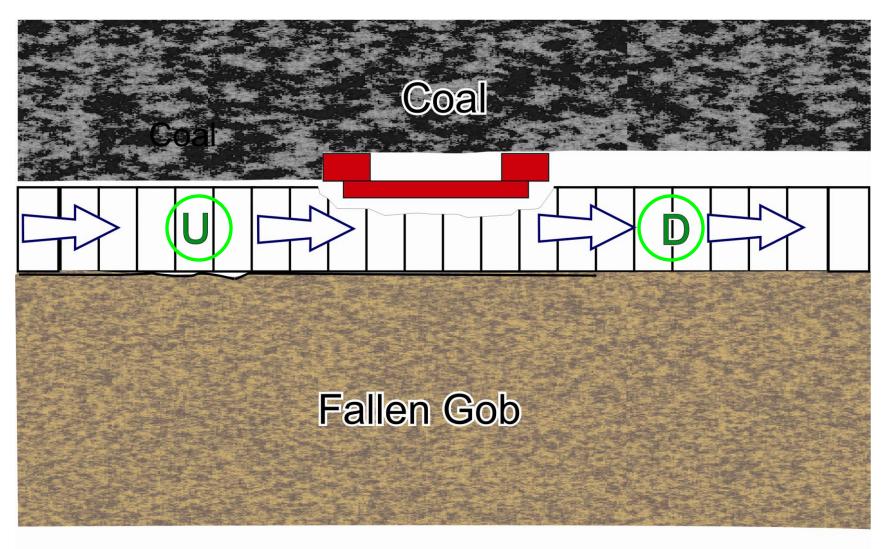
#### Sampling to isolate a fixed dust source







#### Sampling to isolate a mobile dust source



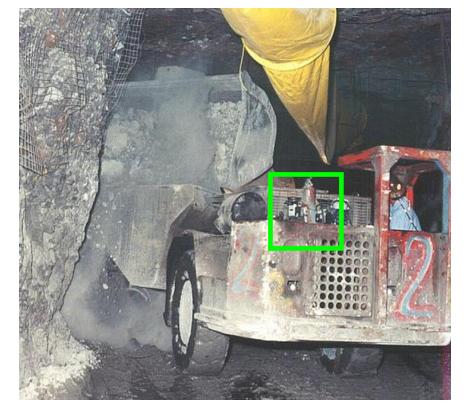
U - Upwind location D - Downwind location





# Using real-time data to quantify mobile dust sources

- Evaluate dust levels during truck haulage cycle at an underground gold mine
- Use pDR samplers and time study data to quantify dust generation for different parts of cycle
  - loading
  - hauling full
  - dumping
  - hauling empty
- Two researchers conducting time studies



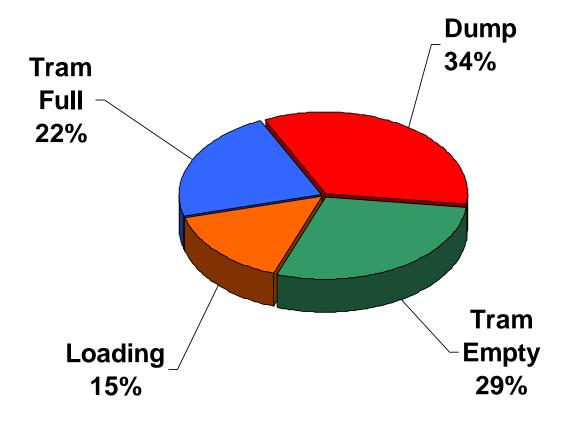






#### **Time-weighted-average dust contributions**

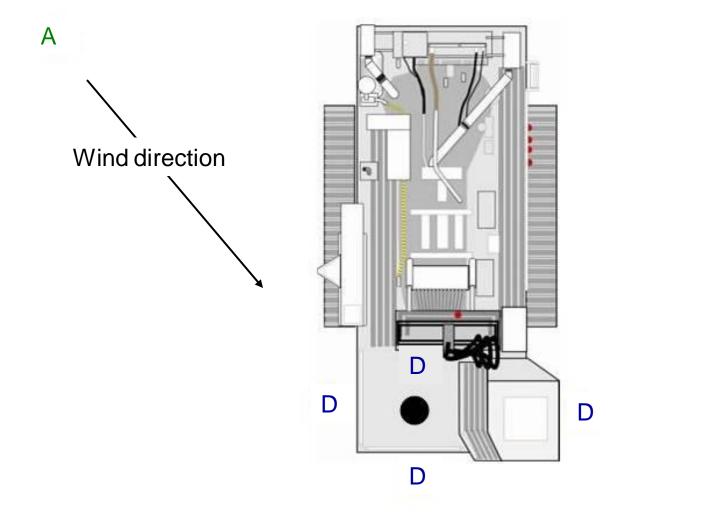
#### Dump location had highest dust liberation (despite the shortest time)







#### Sampling to isolate an unconfined dust source



D – Drill sampling locations





## Thank you!

#### Questions??

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